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POLYMERIZATION OF PHENYLACETYLENE BY MOLYBDENUM (V) CHLORIDE ACTIVATED BY ACETYLENE COMPOUNDS

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ABSTRACT

The activating effect of acetylenic compounds for the polymerization of phenylacetylene by molybdenum (V) chloride. The alkyl and aromatic terminal acetylenes were found to activate the MoCl₅ for the polymerization of phenylacetylene. The terminal acetylenes having acidic hydrogen (functional group: carboxylic acid, hydroxy) also activate the MoCl₅ catalysts. On the other hand, the polymerization of phenylacetylene using MoCl5-acetylenic amines did not proceed.

INTRODUCTION

Tungsten and molybdenum-based catalyst systems have been used for the olefin metathesis and ring-opening polymerization of cycloolefins [1-3]. And it was also found that these catalyst systems were very effective for the polymerization of some acetylene derivatives such as phenylacetylene [4,5], β -naphthylacetylene [6], 2-ethynylthiophene [7], 4-phenyl-1 -butyne[8], etc. The molybdenum(V) chloride-based catalysts were found to be very effective for the polymerization of oxygen atom-containing acetylene derivatives such as propilic acid [9], methyl propiolate [9], and acetylenic alcohols [10-12]. We have also found that some acetylene derivatives such as dipropargyl ether [13], 2-propyn-1-ol [14,15], and diethyl dipropargylmalonate [16], are easily polymerized by molybdenum chloride to give a quantitative yield of polymer. In recent years, we reported that the acetylenic alcohol compounds activate the molybdenum chloride for the polymerization of some acetylene derivatives [17,18]. On the other hand, these acetylenic alcohols rather deactivate the W-based catalyst systems.

The hydrogens in terminal alkynes are relatively acidic. Acetylene itself has a pKa of about 25. It is a far weaker acid than water or the alcohols (pKa 16-19), but it is much more acidic than ammonia (pKa 35).

It was thought that the high catalytic activity of tungsten and molybdenum chlorides for the polymerization of some acetylene derivatives is originated by the activation of transition metal chlorides by the terminal acetylenic functions.

Now we report an activating effect of some representative acetylenic compounds in the polymerization of phenylacetylene by molybdenum (V) chloride.

EXPERIMENTAL

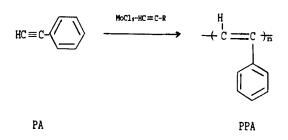
Acetylene compounds were received from Aldrich Chemicals. They were dried with apropriate drying agent and fractionally distilled. MoCl₅ (Aldrich Chemicals., resublimed, 99.9+x) was used as 0.1 M solution, whereas the acetylenic compounds were dissolved as 0.2 M solution.

A polymerization ampule equipped with rubber septum was flushed with dry nitrogen. The catalyst solution containing acetylenic compounds was aged for 15 min. at 20° C before use. Injections of MoCl₅ solution and monomer were done by means of hypodermic syringes from which air and moisture had been carefully excluded. After a given time of polymerization, the polymerization was stopped by adding a small amount of methanol. In general, the resulting polymer was dissolved in chloroform, followed by precipitation with excess methanol from the solution and dried to a constant weight under vacuum at 40° C for 24 hrs. The polymer yield was calculated by gravimetry.

RESULTS AND DISCUSSION

The polymerization of phenylacetylene was carried out by the molybdenum (V) chloride activated with the acetylenic compounds as follows (Scheme I).

Table 1 shows the activating effect of acetylenic compounds for the polymerization of phenylacetylene by molybdenum (V) chloride. In fact, the Mo-based catalysts were found to be less effective for the polymerization of phenylacetylene than that of W-based catalysts, whereas WCl_6 itself gave a high



Scheme I. Polymerization of Phenylacetylene

TABLE I Polymerization of Phenylacetylene by Molybdenum (V) Chloride Activated with Acetylenic Compounds.^a

Exp. No.	Catalyst System	Polymer Yield $(\mathbf{x})^{\mathbf{b}}$	\overline{Mn}^{c}
1	MoCls	34	6850
2	$MoCl_{5}-HC \equiv C(CH_{2})_{3}CH_{3}$	69	5730
3	MoCls-HC=C-	72.	6970
4	$MoCl_5-HC \equiv C - \sqrt{s}$	53	7500
5	$MoCl_5-(HC \equiv CCH_2)_2CH_2$	67	10300
6	$MoCl_5-HC \equiv CCO_2H$	57	5170
7	$MoCl_5-HC \equiv CCH_2OH$	58	7200
8	$MoCl_5-HC \equiv CCH_2NH_2$	trace	-
9	$MoCl_5-HC \equiv CC(Et)_2NH_2$	0	-

^aPolymerization was carried out at 60°C in chlorobenzene for 24 hrs. Initial monomer concentration ([M]_o) and monomer to catalyst mole ratio were 1.0M and 50, respectively. Methanol-insoluble polymer. Measured by means of a Waters GPC-150C using the calibration curves for polystyrenes.

polymer yield (\geq 80x) and relatively high molecular weight (> 10000). The polymerization of phenylacetylene by molybdenum(V) chloride activated bt acetylenic compounds was carried out at 60°C in chlorobenzene for 24 hrs. MoCl₅ itself gives a moderate yield of polymer (34x). In the most cases using the terminal acetylenic compounds besides the acetylenic amines, the polymer yields were increased. When 1-hexyne (alkylacetylene, R= n-butyl) is used, the polymer

GAL

yield and number average molecular weight were 69x and 5730, respectively. 2-thienyl) also Aromatic acetylenes (substituent= phenyl, activate the polymerization of phenylacetylene using molybdenum(V) chloride. The activating effect of phenylacetylene was found to be somewhat greater than that of that the sulfur atom of 2-ethynylthiophene 2-ethynylthiophene. This indicates slightly coordinate with molybdenum(V) chloride. When the 1,6-heptadiyne having two terminal acetylene functional groups in the same compound was used, the polymerization was also well proceeded to give a high polymer yield (67x) and the resulting polymers were found to have mostly high molecular weight.

The most high molecular weight of polyphenylacetylene obtained by the catalyst system of $MoCl_5-(HC \equiv CCH_2)_2CH_2$ was thought to be caused by the highly activating effect of 1,6-heptadiyne and/or the slightly cross-linkable products by difunctional compounds.

The terminal acetylenes having acidic hydrogen (ex., carboxylic acid, hydroxy) were also tested for the present polymerization (exp. no. 6, 7). The propiolic acid⁹ and 2-propyn1-o1¹⁵ had been known to be easily polymerized by molybdenum(V) chloride itself after having some induction period to give a high polymer yield. It had been explained that the monomer is polymerized by the molybdenum(V) chloride activated by the monomer itself. In the present polymerization, the molybdenum(V) chloride activated by propiolic acid or 2-propyn-1-ol can also polymerize phenylacetylene to give a relatively high polymer yield. However the polymerization of phenylacetylene using MoCl5-acetylenic amines (exp. no. 8, 9) failed to polymerize to give no polymers.

The resulting polyphenylacetylenes obtained by MoCl₅-acetylenic compounds were mostly yellow or brown powder according to the polymerization conditions. They were mostly soluble in aromatic and halogenated hydrocarbons such as chloroform, benzene, CCl₄, etc.

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POLYMERIZATION OF PHENYLACETYLENE

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